

Figure 1

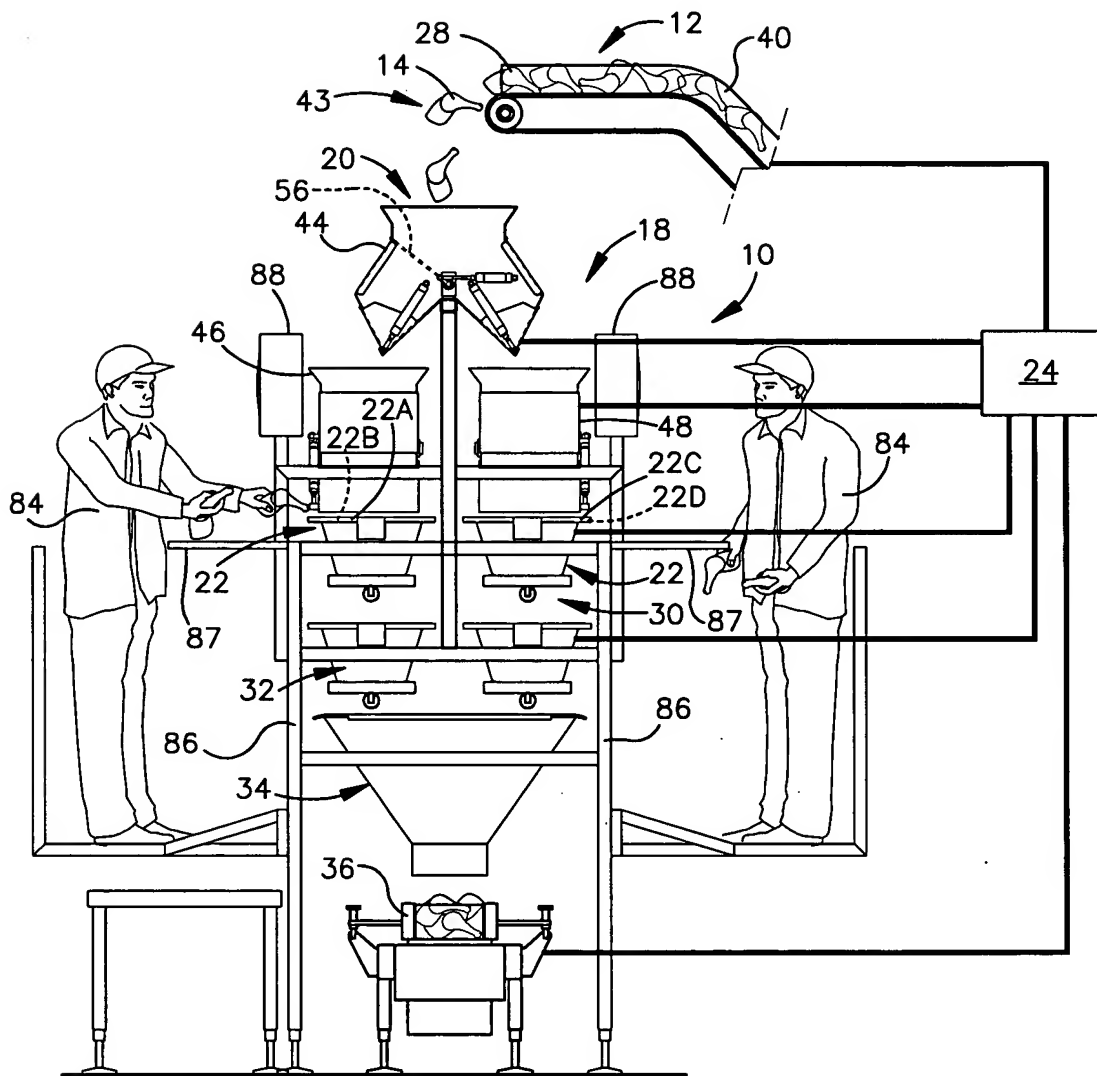


Figure 2

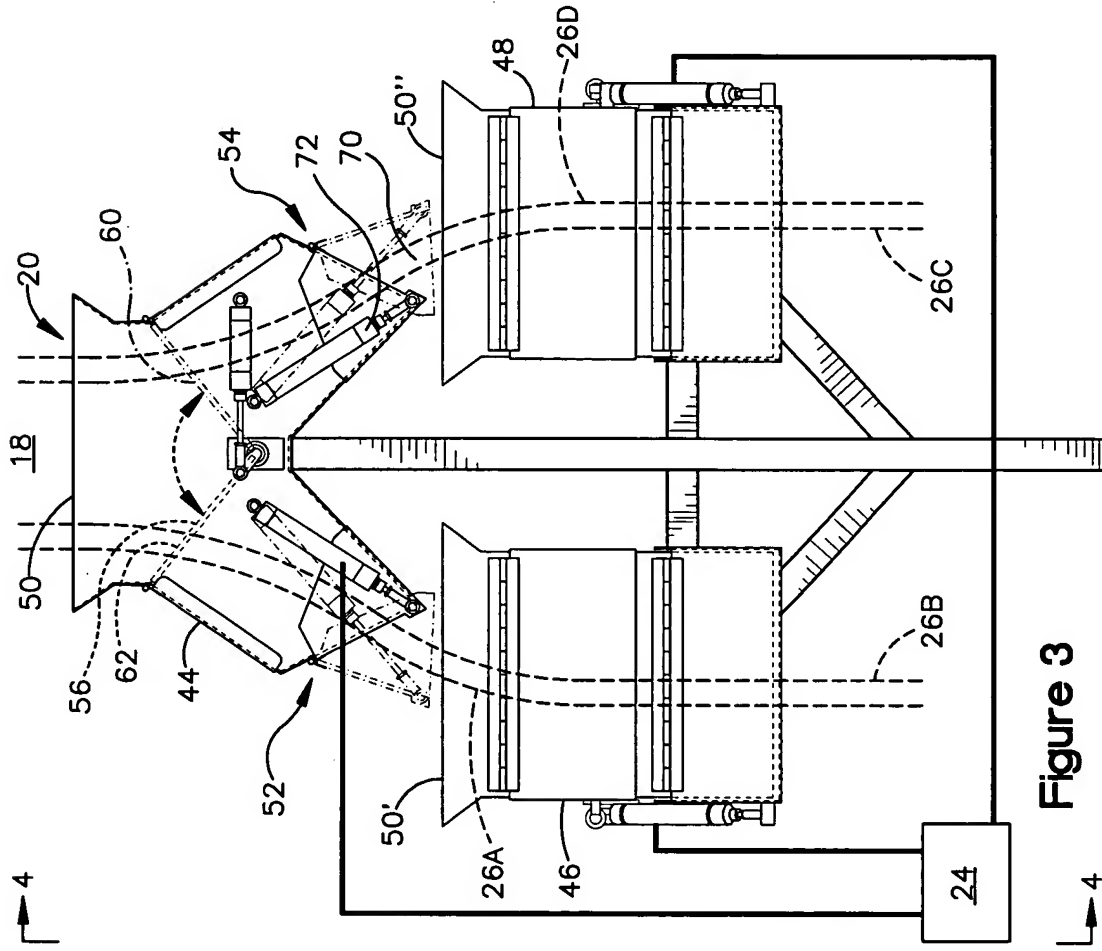


Figure 3

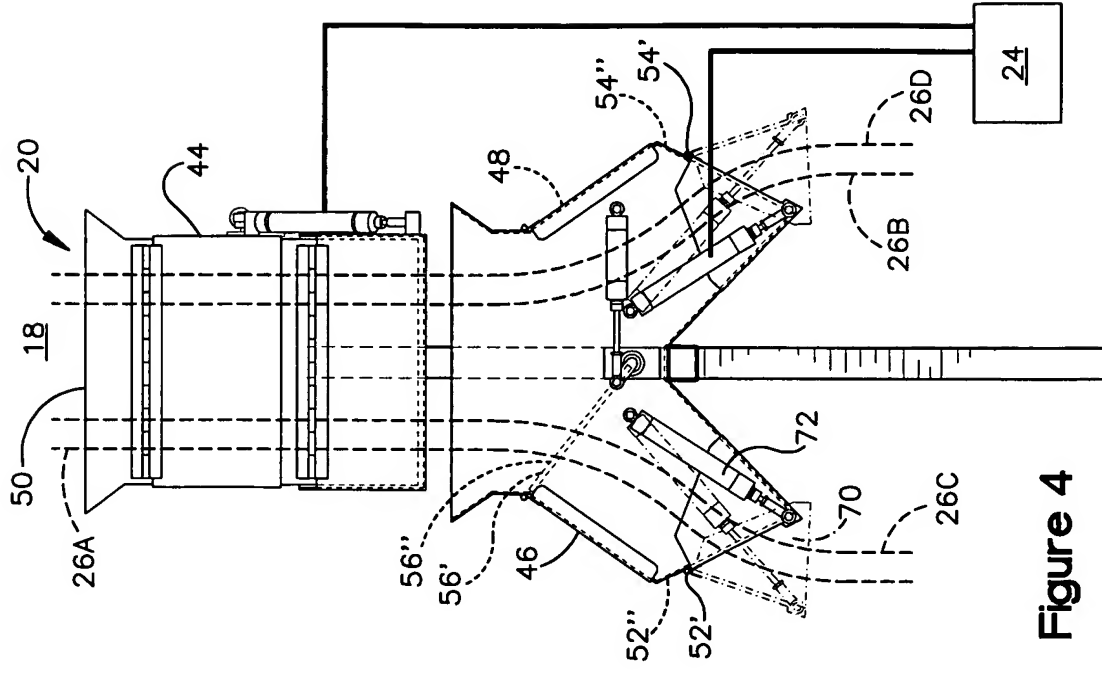
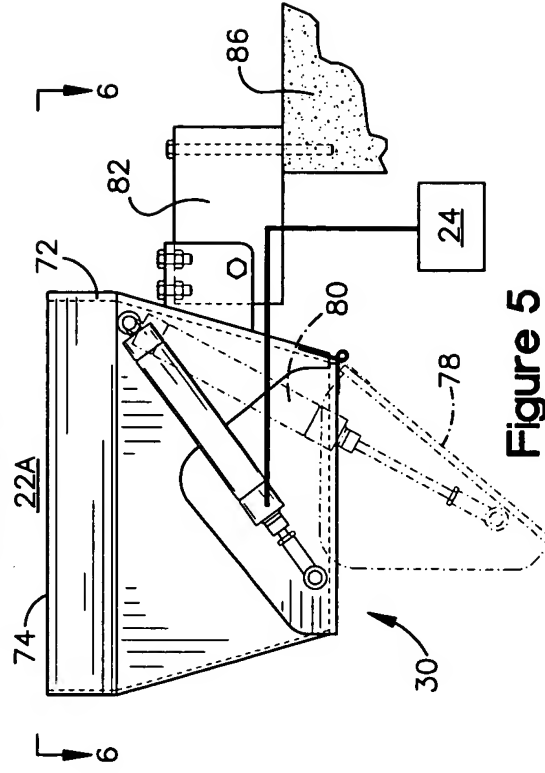
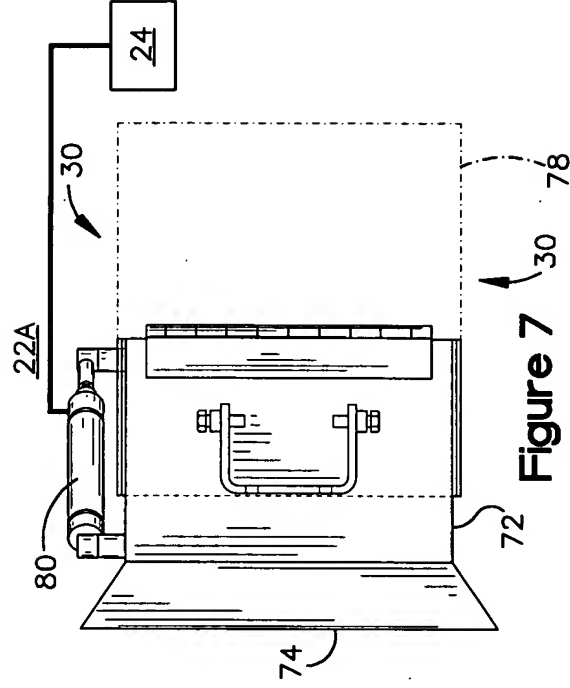
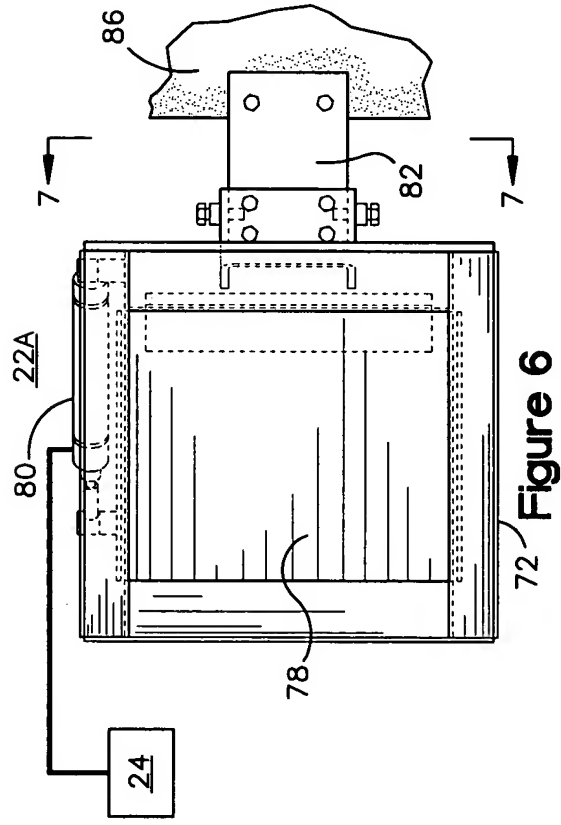
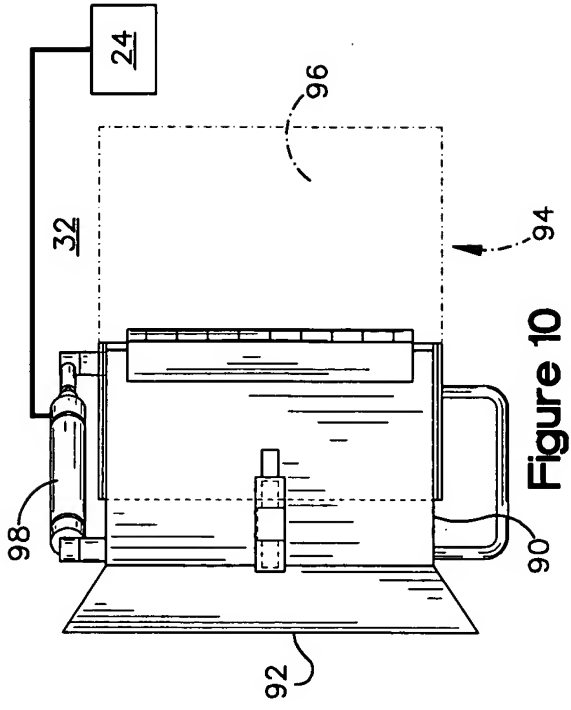
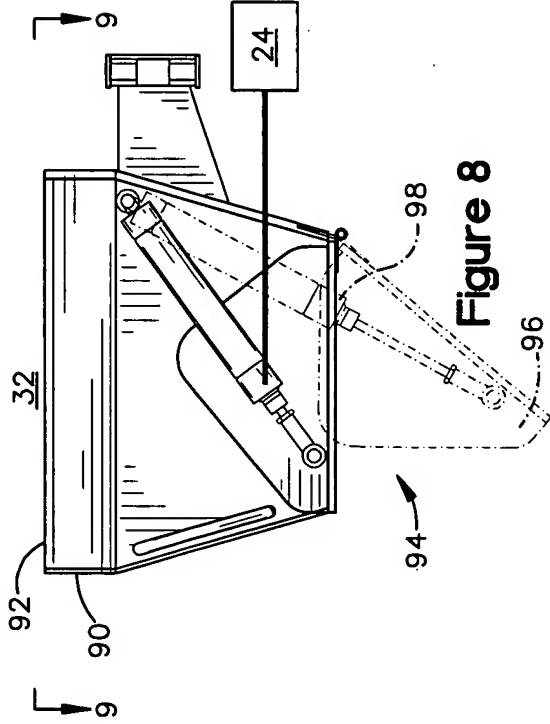
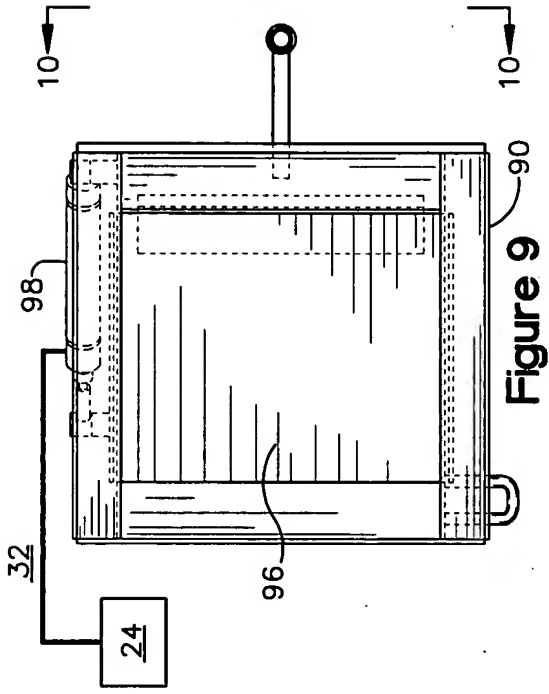


Figure 4





84	Operator #1	Manages Hoppers A & B	22B
	22A	Weigher A	Weigher B
	22C	Weigher C	Weigher D
	Operator #2	Manages Hoppers C & D	22D

Figure 11